

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	2020.01.13	Job No.:	Sustaining 591	ADR Yes/No:	Y	ADR Date:	19.07.22	ECN #:	20 -507
Product No.:	D350-591	Created By:	SAD	Approved By:	<i>[Signature]</i>				
Product Name:	Helix-Access -Step	Checked By:							

Reason for Change:
D2362 Update

Documents Released:
D2362 REV. F
MDL-D350-591 Rev. Q

IF APPLICABLE: NCR: _____ PAR: _____ CAR: 19-305 CIR: _____ URF: 19-637

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	SAD	<i>met for SAD 2020.01.13</i>	
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	mg		<i>met. 20.01.13</i>
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	mg		<i>met. 20.01.13</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	mg		<i>met. 20.01.13</i>
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	mg	D350-591-111A/113 CHG 005	<i>met. 20.01.13</i>
19	Create / Update Packaging Process Plan (PPP)	Y	mg		<i>met. 20.01.13</i>
20	Red Decals required on Packaging Process Plan (PPP)?	Y	mg		<i>met. 20.01.13</i>
21	Update Controlled Supplier Documents (Qpulse) Database	N	mg		
22	Update Grey Project Binder / Electronic Project Folder	Y	mg		<i>met. 20.01.13</i>
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	mg		<i>met. 20.01.13</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Release D2362 Rev. F, MDL-D350-591 Rev. Q
Change status to Active in plex for the following parts D350-591-113, D350-591-117A, D350-591-119, D2275, D2362

Close CAR19-305
Close URF-19-637

see attached 20.01.13

ECN Verified & Complete: _____ Date: _____

Linda Lacelle

From: Linda Lacelle
Sent: Monday, January 13, 2020 3:24 PM
To: Holly Zhao; John Chuprun; Marcel Daviau; Patrick Duval; Patrick Lussier; Steven Drouin; Steven Hemmerich; Support
Cc: Konrad Sauve; Jennifer Renwick; Jean-Luc Menard; Jean Francois Sauve; David Duval; Daniel Paquette; Michelle GagnonDonovan
Subject: RE: ECN 20-507

Stock:

Part Number	Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	
Part Number: D2362-3 Revision: Step Support Bracket												
D2362-3	190	QC 21 - SA	<u>S209025</u>	<u>198691</u>		7 pcs	0	S209025	ST537	Bin	Stock	8/
Operation Totals:			1			7	0					
Part Totals:			1			7	0					
Part Number: D2362-5 Revision: Support Bracket												
D2362-5	190	QC 21 - SA	<u>S086403</u>			2 pcs	0	29078	MEZZ	Bin	Stock	6/
Operation Totals:			1			2	0					
Part Totals:			1			2	0					
Part Number: D2362-7 Revision: Support Bracket												
D2362-7	190	QC 21 - SA	<u>S234717</u>	<u>203453</u>		5 pcs	0	S234717	WA003-6	Bin	Stock	11
Operation Totals:			1			5	0					
Part Totals:			1			5	0					
Totals:			3			14	0					

Part Number	Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Adc
Part Number: K591-113 Revision: Short Step Installation												
K591-113	120	QC 21 - SA	<u>S143767</u>	<u>188448</u>		1 pcs	0	S143767	FG129	Box	Stock	1/10%

From: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>

Sent: Monday, January 13, 2020 2:21 PM

To: Daniel Paquette <dpaquette@dartaero.com>; David Duval <dduval@dartaero.com>; Holly Zhao <hzhao@dartaero.com>; Jean Francois Sauve <jfsauve@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; John Chuprun <jchuprun@dartaero.com>; Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Patrick Lussier <plussier@dartaero.com>; Rachel Maloney <rmaloney@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>; Steven Hemmerich <shemmerich@dartaero.com>; Support <support@dartaero.com>; Wesley Reid <wreid@dartaero.com>

Subject: ECN 20-507

Hello,

Please find a copy of ECN 20-507 attached.

Thank you,

Michelle Gagnon-Donovan
Document Controller

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www.dartaerospace.com

